



SERVICE SOLUTIONS

# Panel Repair Kits

FOR INVACARE PERFECTO2 CONCENTRATORS



Oxus has engineered an efficient and high quality solution to repair and upgrade Invacare Perfecto2 panels. Our solution allows your biomed department to repair broken units without disassembly of the panel and to upgrade older models with plastic cannula ports to a newer metal design.

**The Oxus Panel Repair Kits are designed to:**



- Allow older models to meet newer firebreak requirements (ISO 80601-2-69:2014(E) Compliant)
- Reduce shop time for repairs from > 30 min. to less than 10 min.
- Upgrade all models to avoid emergency service calls due to a broken panel or cannula port.
- Maintain IP22 (liquid and dust intrusion) safety requirement of newer models.



*Broken Cannula Port*



*Oxus Panel Repair Kit Installed  
(see back for installation instructions)*

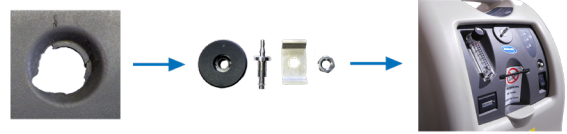
APPLICATION	DESCRIPTION	OXUS PART #
 Invacare PerfectO2	 Panel Repair Kit	<b>RS-01013</b>

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Oxus is an engineering, manufacturing, and service company specializing in medical devices and gas separation technology. We are a FDA registered, ISO 13485 Certified OEM Manufacturer and have been in business for over 20 years.

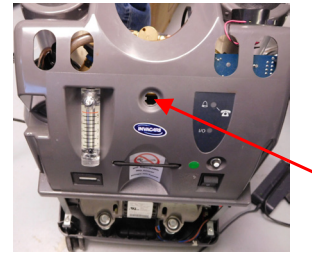
# PANEL REPAIR KIT INSTRUCTIONS



1. Remove the 4 screws that secure the cabinet to the base. Then remove the cabinet.



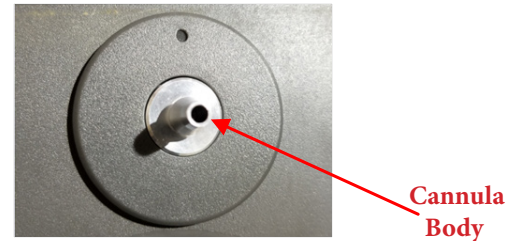
2. Remove the damaged cannula port from the panel.



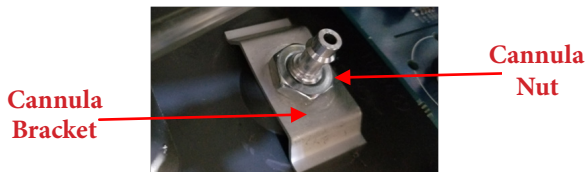
3. Place a cannula bezel into the cannula port opening in the panel and orient the alignment feature so that it is in the 12:00 position.



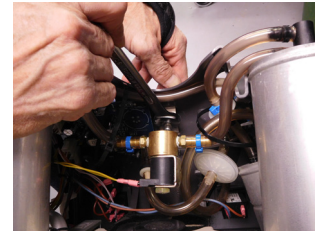
4. Place the cannula body into the opening of the cannula bezel.



5. From the rear of the panel while holding the cannula body from the front side of the panel, place the cannula bracket and nut over the cannula body to secure into place. Hand tighten the cannula nut.



6. Utilize a 17mm socket or wrench to tighten the cannula nut.



7. Re-install tubing and secure utilizing a tie wrap.



8. Re-install the cabinet and secure with 4 screws.



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